

thermoplastic resin is a polypropylene-based resin containing a polyolefin-based resin modified by the addition of acid.

^{2.}
~~14.~~ (Amended) The injection molded product of Claim ~~13~~¹, which has a bending strength of not less than 80 Mpa.

^{3.}
~~15.~~ (Amended) The injection molded product of Claim ~~13~~¹, which is molded into the shape of an automobile part, a component of an electric appliance, furniture or building materials.

^{4.}
~~16.~~ (Amended) An injection molded, light-weight, fiber-reinforced thermoplastic resin product having a relative bending strength of not less than 80 MPa, wherein the resin is selected from the group consisting of a polyolefin resin, a polystyrene resin, a polyvinylchloride resin, a polyamide resin, a polyester resin, a polyacetal resin, a polycarbonate resin, a polyaromatic ether, a polyaromatic thioether, a polyaromatic ester resin, a polysulfone resin and a polyacrylate resin, having a fiber content ranging from 5 to 80% by weight and a porosity ranging from 10 to 80%, and having a skin layer with no voids on its surface, the fibers existing in the product having a weight average fiber length ranging from 1 to 20 mm.

^{5.}
~~17.~~ (Amended) The injection molded product of Claim ~~16~~⁴, which has a bending strength of not less than 90 Mpa.

^{6.}
~~18.~~ (Amended) The injection molded product of Claim ~~17~~⁵, which has a bending strength of not less than 100 Mpa.

^{7.}
~~19.~~ (Amended) The injection molded product of Claim ~~16~~⁴, wherein the content of fibers ranges from 10 to 70% by weight.

^{8.}
~~20.~~ (Amended) The injection molded product of Claim ~~16~~⁴, wherein the porosity of the product ranges from 20 to 70% by weight.

9.
21. (Amended) The injection molded product of Claim ~~16~~⁴, wherein the fibers have a weight-average fiber length of 1.5 to 15 mm.

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10.
22. (Amended) The injection molded product of Claim ~~16~~⁴, which is molded into the shape of an automobile part, a component of an electric appliance, furniture or building materials.

Please add the following new Claims:

11. ~~23~~. (New) An injected molded, light-weight, fiber-reinforced thermoplastic resin product having a fiber content ranging from 5 to 80% by weight and a porosity ranging from 10 to 80%, and having a skin layer with no voids on its surface, the fibers existing in the product having a weight-average length ranging from 1 to 20 mm.

12.
24. (New) An injected molded, light-weight, fiber-reinforced thermoplastic resin product having a fiber content ranging from 5 to 80% by weight and a porosity ranging from 10 to 80%, and having a skin layer with no voids on its surface, the fibers existing in the product having a weight-average length ranging from 1 to 20 mm which is produced by a process which comprises:

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melting and kneading a molding material, which comprises fiber-containing thermoplastic resin pellets (A) having a fiber content ranging from 20 to 80% by weight, the fibers being oriented parallel to each other and having a length ranging from 2 to 100 mm, or comprises a mixture of the fiber-containing thermoplastic resin pellets (A) and a thermoplastic resin except (A) the fiber content of the mixture ranging from 5 to 80% by weight;

injecting the molten resin into the cavity of a mold so closed that the volume of its cavity is smaller than the volume of the final molded product; and